## BITUMEN TESTING EQUIPMENT

ALWAYS 2 STEPS AHEAD!







#### Bitumen Testing Devices according technical standards for Asphalt Roads

The requirements of European and national standards are providing a safe basis for the production and the use of bitumen products.

For technical classification and evaluation of the different bitumen types are essential testing methods in use, which determine the consistency and viscosity of bitumen in relation to the temperatures.

To maintain exact and correct test results, it is important to guarantee stabile test parameters and a correct sample preparation.

Indication of source: webpage Arbit, September 2016 This goal can only be achieved if the testing machine is operated with high precision and repeatability.



We recommend regular calibrations for all testing machines in order to guarantee consistently reliable and exact results.

## **Loss-on Heating Oven TFOT**

EN 12607-2 for the determination of loss on heating of bitumen under temperature.

Comprising the drying oven, capacity appr. 53 I with electronic regulator maintaining a constant temperature at 163° C. Complete with door with window and built-in rotating shelve rotated by an electric motor with 5 to 6 1/min., suitable for 3 test pans 140 mm dia. or up to 9 test pans 55 mm dia.

#### **Technical Data**

Dimensions	850 x 730 x 620 mm
Volume	531
Weight	53 kg
Electrical data	230 V, 50/60 Hz, 2,5 kW

20-25700



Testing Cup Ø 140 x 9,5 mm



## **Pressure Ageing Vessel PAV**

EN 14769, AASHTO R28, ASTM D6521 for long term ageing of bitumen and for the simulation of asphalt mixture ageing after 5 to 10 years.

Consisting of pressure vessel with connecting elements, pressure/temperature sensors, heating unit controlled by the thermostat as well as Touchscreen-PC and 10 test cups. Compressed air source > 21 bar or compressor 20-44950 must be provided. Up to 10 customised sequences pressure/temperature/time storable.

#### **Technical Data**

Dimensions	560 x 520 x 470 mm
Weight	50 kg
Electrical data	230 V, 50/60 Hz, 0,5kW
Working pressure	21 bar - max. 25 bar

#### 20-44000



#### Advantage:

- Compact design
- Up to 10 freely programmable test sequences can be saved
- ► Graphical user interface
- Representation of pressure and temperature in real-time
- PC with touch screen
- Menu-driven user control

#### ACCESSOIRES

#### **Compressor for PAV**

Complete with pressure container and frame.

#### **Technical Data**

Dimensions	583 x 309 x 337 mm
Weight	16,2 kg
Electrical data	230 V, 50 Hz, 1,5 kW
Air supply	97 l/min bei 5 bar
Maximum pressure	34 bar
adjusted	>21 bar
Number of cylinders	2
Tank volume	8,61
Noise	70 dBA

20-44950





Soundproof cabin for PAV compressor

20-44952

#### **Testing Cup for PAV**

EN 12607-2 - EN 14770 Ø 140 x 9,5 mm

## **Bending Beam Rheometer (BBR)**

DIN EN 14771, NF T66-062, ASTM D 6648, AASHTO T313, PNST 79-2016, GOST 58400.8-2019. Test System for Determination of Flexural Creep Stiffness of Asphalt Binder at low temperatures.

Among other things, the deflection is determined in order to evaluate the behaviour of bituminous binders and similar products at low temperatures. The deflection of the sample is measured with a resolution of 1  $\mu$ m. The test force is regulated with an accuracy of < ± 5 mN.

Automatic, software-controlled operation and standardized evaluation and presentation of the findings.

#### **Technical data**

Dimensions	1000 x 425 x 500 mm
Test bath approx.	111
Weight	80 kg without accessories
Electrical data	230/240 V, 50/60 Hz, 0,5 kW
Temperature range	-40 + 20 ° C
Temperature resolution	± 0,1 K
Usable stroke of load shaft	10 mm,
Incremental transducer resolu	ution 1 µm
Load cell accuracy class	0,1 %
Force control accuracy	< ± 5 mN
Force range	0 1500 mN
Bath liquid (recommended)	Silicone Oil (Fragol Therm X-T12)
Compressed air	min. 5 bar







**TOUCH PANEL** Easy and fast control via the well arranged display.



#### Advantage:

- Integrated programmable software controls and records measured data
- Compact tempering unit with heater and chiller
- ► Free selectable test temperatures up to -40°C
- Test bath with overflow for constant fluid level
- Customer layout
- ► All Test Data available as csv-file
- Stand alone device to avoid the transition of vibrations







Set of 3 BBR Beam Moulds

## Ductilometer 1500 mm digital

EN 13398 - EN 13589 - EN 13703 - ASTM D113 - AASHTO T 51 - GOST 11505-75 for the determination of load ductility and elastic recovery of bitumen.

Stainless steel casing with isolated water bath with cover and glass window as well as a stepper motor providing a variable speed range 1 to 50 mm/min. by the digital displacement measuring system. Up to 4 samples can be tested simultaneously. Fully computer-controlled version with Windows software. One measuring place is equipped with an electronic load transducer 500 N, resolution 0,1 N (100 N, resolution 0,01 N as an option). Three additional load transducers 20-2357 can be connected. The complete test is controlled by the software with on-line graphics and database as well as evaluation of test with the calculation of planimetry. Special test sequences can be programmed by the user. The water bath temperature can be recorded continuously by use of temperature sensors 20-2359, available on option.

For operation, a computer with Windows has to be provided. The bath temperature can be controlled by a ductilometer Bath Heating Thermostat (20-2370), if required with additional cooling unit (20-2377) or an external cooling/heating unit. (Test moulds, bath heating attachment and computer are not included).

#### **Technical data**

Dimensions	2300x500x380 mm
Weight	95 kg
Electrical data	230 V, 50/60 Hz, 0,5 kW
Feed rate	1 bis 50 mm/min.

#### 20-2356

#### ACCESSOIRES





#### Advantage:

- Display of the test graph and current test data in real time
- Automatic test execution with windows based software
- Quick calibration option
- Up to 4 measuring stations that can be equipped
- Test protocol



#### **Ductilometer Bath Heating Thermostat**

ready installed in the water bath of 20-2331... with circulation pump for tests above ambient temperature up to +95°C of together with 20-2377 from +5 up to +95°C. Digital version with over temperature limiter. 230 V, 50/60 Hz.

20-2370

#### **Temperature Sensor**

for ductilometer bath of 20-2336/46/56. Two sensors, one of which is installated inside the water bath and one more fixed to the movable crosshead.

20-2359



20-2357 500 N

resolution 0.1 N (optional 100 x 0.01 N)



Load Cell

#### Advantage:

- Self-explanatory display
- Userfriendly operation
- Short-term memory for current measurements
- ▶ Up to 4 test results measurable





## Ductilometer 1500 mm

EN 13398 - ASTM D113 - AASHTO T 51 for the determination of ductility of bitumen.

Stainless steel casing with isolated water bath and stepper motor providing a variable speed range 1 to 50 mm/min. with digital displacement measuring system. Up to 4 samples can be tested simultaneously. The operation panel at the left side of the apparatus with digital display memorizes up to 4 displacement values. Glass thermometers are installated to control the temperature in thewater bath. The bath temperature can be controlled by a ductilometer Bath Heating Thermostat (20-2370), if required with additional cooling unit (20-2377) or an external cooling/heating unit. (Test moulds, bath heating attachment and cover for the bath are not included).

#### **Technical data**

Dimensions	2400x500x380 mm
Weight	100 kg
Electrical data	230 V, 50/60 Hz, 0,5 kW
Feed rate	1 bis 50 mm/min.

#### 20-2351





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**Brass Ductility Mould** 

(complete with stainless steel base plate).

20-2361

EN 13398



EN 13589 (10 x 10 mm)

#### Brass Ductility Mould

ASTM D113 + AASHTO T 51



**Brass Ductility** 

ASTM D 6084-04

#### Cooling unit to Ductilometer 400 / 1000 / 1500 mm

for 20-2331 to 20-2356 suitable for tests from +5° up to +95°C together with 20-2370.

#### **Technical Data**

Dimension	2300 x 580 x 380 mm
Weight	18.0 kg
Electrical data	230V 50Hz

Complete with all connecting parts. 20-2370 additionally required!



7



20-2360



Mould

## Kinexus DSR-III Rheometer Plattform inkl. rSpace Software

EN 14770 - EN 13702 - EN 13302 - AASHTO TP 70 -AASHTO T 315 - ASTM D 7175 - ASTM D 7405 - ASTM D 4402

The Kinexus DSR-III from NETZSCH Analyzing & Testing is an entry-level rheometer for tasks in quality assurance with a unique concept for parameterization, implementation and evaluation of rheological measurements. The following standard measurements include possible with the Kinexus DSR-III:

- ► Temperature sweep (T-sweep)
- Multiple Stress Creep and Recovery Test (MSCRT)
- Rapid bitumen typing procedure (BTSV)
- Phase transition temperature of viscosity-modified binders (constant shear rate)

The results can be exported to other spreadsheet programs as a csv file. There is also an import function for existing measurement data.

#### **Technical data**

Dimensions	485 x 490 x 680 mm
Weight	47kg
Electrical data	230V, 50 Hz
Torque viscometry	100 nNm - 150 mNm
Torque oscillation	100 nNm - 150 mNm
Torque resolution	0,1 nNm
Moment of inertia drive unit	1,3e-5 kgm <sup>2</sup>
Angular speed	10 nrad/s - 200 rad/s
Deformation jump	< 10 ms
Angular resolution	< 10 nrad
Oscillation frequency	1µHz bis 100 Hz
Normal force range	0.01 N bis 20 N
Normal force response time	< 10 ms
Vertical lift speed	0.1µm/s bis 20mm/s
Gap resolution	0,1 µm
Maximum data rate	5 kHz



#### Advantage:

- Quick collision unit of the upper measuring plate enables quick and uncomplicated changing
- Sensitive spindle drive with air bearing
- User-friendly temperature control thanks to the cylinder Peltier temperature control
- Uncomplicated exchange of geometry and temperature control

#### **More Rheometers**

Kinexus DSR Rheometer Plattform inkl. rSpace Software

#### 20-44401

Kinexus DSR-III Rheometer Package-BTSV

#### 20-44405B

Kinexus DSR+ Rheometer Plattform inkl. rSpace Software





#### **Discover the Kinexus DSR NOW!**

In a small trailer we show you how the Kinexus DSR works. Scan, watch and become a fan.



#### ACCESSOIRES

#### Upper Measureing plate

20-4456	Ø4mm
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- 20-4452 Ø 25 mm

#### Lower Measureing plate

- 20-4457 Ø4mm
- 20-4455 Ø 8 mm
- 20-4453 Ø 25 mm

Rotational Viscometer High Performance DV2T

20-2480

Kinexus cylinder environmental controller

#### 20-44410

**Kinexus low temperature option** 

#### 20-44411

DSR High temperature Standard-Cannon-Oil

#### 20-44408

#### **DSR Silicone filling mold set**

20-44462 Ø 8 mm and Ø 25 mm

20-44461 Ø 25 mm

## **Automatic Digital Penetrometer**

EN 1426 - ASTM D 5 - AASHTO T49 for determination of the needle penetration.

The penetration depth of the penetration needle is determined with an electronic position measuring system, which is decoupled from the plunger during the test. An influence on the load and friction is excluded, because of this an the free guidance of the plunger.

The run-up and touch down of the needle are carried out automatically via the measurement system. Manual joystick mode is also possible. Then the plunger is enabled by an automatic device and blocked again after the testing period. The test result is displayed on the graphical touch display. The plunger can easily be removed to calibrate its weight.

#### **Technical data**

Dimensions	280 x 490 x 760 mm
Weight	24 kg
Electrical data	100/240 V, 50/60 Hz, 0,6 kW
Measuring range	0-300 penetration units (equivalent to 0-30 mm)
Resolution	0,01 mm
Test load (plunger	100 g 97.5 g + 2.5 g penetration needle)
Test time	free (adjustable from 0,01 second)

20-20670



Easy and fast control via the well arrangeddisplay.

#### Advantage:

- High precision through automatic detection of the sample surface
- Manual and fully automatic operation possible
- ▶ Internal memory for up to 15,000 tests

#### **More Penetrometers**

Penetrometer

20-2050

**Digital Penetrometer** 

20-20665

Penetrometer with Timer Controller

#### ACCESSORIES

(penetration needle 20-20711, preheating bath ...) are also required to carry out the test.

#### **Plunger Head**

20-2080E20 20-20660E40 20-20670E40

47,5 g for 20-2050/60 47,5 g for 20-20665 47,5 g for 20-20670

#### **Penetration ball**

EN 13880-3 with shaft 27,5 +/- 0,1 g, 3,2 mm dia. for the use with plunger head 47,5 g.

#### 20-20810

#### **Penetration Cone**

EN 13880-2, ASTM D217, ASTM D937 27,5 +/- 0,1 g, 3,2 mm dia.

Not suitable for 20-20670.

#### 20-20811

#### Penetration Water Bath 160 mm dia.

Stainless steel with integrated coil and two tube connection pieces for tempering with water.



20-2076

#### **Perforated Base Plate**

used in the penetration water bath to place the test container.



Penetration Needle 2,5 g / 3,2 mm

for 20-2050 + 20-2060

#### 20-20710

#### Penetration Needle 2,5 g / 3,2 mm magnetic

EN 1426, ASTM D5, AASHTO T49-07 with magnetic head and engraved identification number. Suitable for penetrometers 20-20665 and 20-20670.

#### 20-20711

#### Stainless Steel Penetration Container

20-2084	Ø 55 mm, h. 35 mm
20-2086	Ø 55 mm, h. 45 mm
20-2088	Ø 70 mm, h. 45 mm
20-2089	Ø 70 mm, h. 60 mm



#### Penetration Preheating Bath

Stainless steel with cover and immersion heater 25 .. 100 x 0.1° C for preheating of penetration test samples. Equipped with water circulation pump and attachment to connect to 20-2076. 230 V, 50/60 Hz.



20-2090

#### **Reducing Ring**

to reduce sample quantity in penetration containers.

20-2092 20 mm

20-2093 30 mm





## **Automatic Ring and Ball Tester**

EN 1427; ASTM D36; AASHTO P53 - GOST 11506-73 Determination of the Softening Point of Bitumen.

With glass-ceramic heating plate and magnetic stirring motor with variable speed range below. Operation by use of a touch panel. The microprocessor-controlled system provides a temperature rise of 5 K/min. as per standard with continuous temperature measurement inside the glass beaker. The ring and ball values are automatically registered by two photoelectric cells right and left with a digital display of results and difference. Two test options 30 to 80° C for water and 80 to 150° C for glycerol are provided. Supplied with glass beaker 600 ml, stirring rod as well as a test frame with two rings, two balls and two ball centring supports.

#### **Technical data**

Dimensions	290 x 580 x 380 mm
Weight	17.0 kg
Electrical data	230 V, 50/60 Hz, 0,7 kW

20-22000

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#### **TOUCH PANEL**

Easy and fast control via the well arrangeddisplay.





#### Advantage:

- Measuring of temperature rise in real time
- Innovative infrared heating system
- Cooling function for the beaker
- ► Up to 15,000 attempts can be saved
- Optional operation with silicone oil

	0.0
24 25 26 27 28 29	
	_
ert =.000 °C Zu	rück
	24 25 26 27 28 39 ert =.000 °C A.60*X (max 1%)

#### ACCESSORIES



EN 1427 ASTM AASHTO

20-2125

20-2135



Test Ball 9,5 mm dia



#### **Sample Cutter**

with straight cutting edge used for preparation of samples for ring and ball test.

20-2045

#### Glass Beaker 600 ml

low shape for ring and ball tests.

20-2050



## Sample Plate EN 1427. Made of galvanized brass.







Fan + Storage position for the insert rack

## **Rolling Thin Film Oven RTFOT**

EN 12607-1 (RTFOT), ASTM D2872-12, AASHTO T47, T179 for the determination of temperature and air influence on bitumen.

The temperature-controlled oven with door and viewing glass is preset to a test temperature of 163°C. The rear inside wall is equipped with a vertical carriage, rotated by an electric motor at 15 1/min. and prepared to support 8 glass test cups. An outlet orifice 1 mm dia. is connected to a copper tubing with air-jet providing an airflow of 4000 ml/min. to the samples. To set the required airflow a special regulator is installed. Compressed air or an air compressor 20-2577 is necessary for the test. Required glass test cups 20-2573 or 20-2574 to be ordered in addition.

#### Advantage:

- ▶ 4-line LC Display
- Customer-specific test sequence
- Standardized test procedure according to EN, ASTM and GOST
- Digital flow measurement
- Menu navigation and signal tone for operation status indication

## Technical data

Dimensions	850 x 730 x 620 mn	
Weight	110 kg	
Electrical data	230 V, 50 Hz, 2 kW	

20-25720



#### ACCESSORIES



## **Bitumen Washing Machine**

to clean bitumen polluted containers, glass flasks etc. using trichlorethylene in a closed system. The stainless steel wash container 500 x 300 x 300 mm is equipped with a indirect heating system and spray nozzles. Sprinkling and solvent steam is used for the washing process. The complete process is computer controlled with variable washing cycles. Usual runtime appr. 30 .. 40 minutes. Supplied including 8 inserts for round bottom flasks 11 or RTFOT glass.

## Advantage:

- Closed solvent cycle
- Different accessories possible
- Easy programming
- Process optimization

#### **Technical data**

Dimensions	1000 x 750 x 1300 mm		
Weight	196 kg		
Electrical data	400 V, 50 Hz, 4kW		

#### 20-5010

20-5010-60	Bitumen	Washing	Machine	60 Hz
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Clean RTFOT glasses easy and quick in the Bitumen Washing Machine or in our Asphalt Analyzers.

## Insert basket for small parts

#### 20-5010E10





### The new features:

- ► Two maintenance windows in the recovery cover
- Direct connection to the rotary evaporator
- Temperature limiters above recovery cover
- Stainless steel corrugated cooler in the recovery ensures an enlarged surface
- ► Additional inlet sieve in the recovery system for catching of very light asphalt components

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